

# LA-F2 Start Guide Rev00

## 1. Interface

**LA-F2**  
MFB-A-20-40-33-L  
计时 05:00

Blower  
Temperatur  
Start

Increase Button  
Decrease Button  
Feeding Button  
Stop Button

Heating Status  
Blower Status  
Tans-film Status

Please ensure the correct film type is selected before operation.

Film Model Select  
Speed Setting  
Mode Switch

## 2. Feeding

**Step 1:** Place the film roll with the opening inward on the drum and pass it through the guide rods.

**Step 2:** Pull the film onto the inflation tube towards the heating belts.

**Step 3:** Press to feed, and pull the film onto the conveyor until the film is at the outlet port, indicating success.

## 3. Operation

**Machine Start:** Press to start heating, when is full, the arrow status will move at the same time.

**Mode Switch:** Hold while short press to enter the film switch interface, then press to switch mode.

Mode	Operation
NORMAL	The machine inflates upon starting and stops when manually turned off or the film runs out.
TIMING	The machine inflates on start and stops when the preset time is reached. (Press  to pause, restarting with  will reset the timer).

## 4. Common Faults and Troubleshooting

No.	Malfunction	Analysis	Resolution
1	Seal Leakage	Heating temperature is too low	Raise the temperature
2	Seal is thin and easy to tear	Heating temperature is too high	Lower the temperature
3	The air volume is low	Air volume is too low	Increase the air volume
4	Film break and have burrs	The blade is worn out	Replace the blade