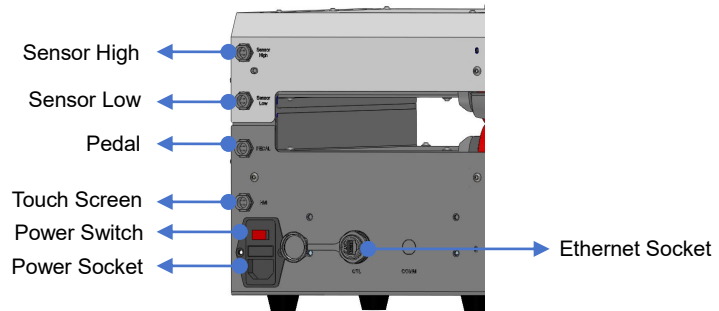


ET400 Start Guide Rev00

1. Power On

- Connect the screen to the machine.
- Connect the pedal to the machine.
- Connect the Ethernet cable to the machine.
- Make sure the E-stop button is released.
- Turn on the power switch.



2. Feeding

Step 1: Adjust the limit block (see ET400 manual), and feed the material through the guide rod into the inlet.

Step 2: Hold the feeding button and pull the film to the drive area until it reaches the outlet port, indicating success.



3. Operation



Note: After entering each mode, verify that the material type matches the selection on the touchscreen to avoid errors.

Mode	Operation
 Manual	Press pedal or <input type="button" value="Jog"/> to start, hold to extend the connected pads, and release to move to the next tear line.. <ol style="list-style-type: none"> Release immediately to tear one piece. Hold to tear the maximum number of connected pieces.
 Once	The mode allows presetting the number of connected pads for separation and controlling the discharge method. <input type="button" value="Once"/> : Trigger once to separate the preset number of pads. <input type="button" value="Once"/> : Trigger once for continuous separation of the preset pads, with automatic production of the next section after removal.
 Batch	This mode allows presetting the number of connected pads and target sections. The machine stops after reaching the target. It can be paused midway. <input type="button" value="Batch"/> : Clear the produced quantity.
 Preset	This mode allows presetting multiple pad counts. Tap the value on the screen, and the machine separates the film accordingly.
 Recipe	This mode allows setting a series of production formulas with various pad counts and target sections. It has single/multi-cycle modes with discharge similar to <input type="button" value="Once"/> <input type="button" value="Recipe"/> : Stops after completing the entire formula. <input type="button" value="Recipe"/> : Cycles discharge until stopped by the operator or material runs out. <input type="button" value="Recipe"/> : Clears produced quantity, restarting from the first group when triggered again.

